Reccomended Spare/Replacement Parts for Your Machine

Customer Name	Acieta
Job Number	FC-24-21637-21638
Part Name	Metal Washer and Rubber Washer

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Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Metal Washer Drive Unit Parts			
E-0380	E Series Vibratory Coil for Drive Unit	2	
SP-12-38	3/8" Springs for 12" Drive Unit	5	
SP-12-14	1/4" Springs for 12" Drive Unit	1	
#24	Rubber Isolation Feet for Drive Unit	4	
Metal Washer Outfeed Conveyor Parts	**SN: 414025 - 414027**		
BLM460SHP-GFV	Oriental Motor 60W Brushless DC Motor	1	
GFV4G10AS	Oriental Motor Gearhead, 10:1	1	
CC050KHBLF	Oriental Motor Cable for Motor to Driver, 5M Length	1	
U1-02-018	Replacement Belt for 2 x 18 Conveyor, White Urethane U1 Style	1	
30-7402A	Idler Pulley Assembly for 2 x 18 Conveyor	1	Includes Pulley Bearings, Bearing Adaptors, Tension Washers and Screws
40-4003-RA-SM5M	Drive Pulley Assembly for 2 x 18 Conveyor	1	Includes HB Pulley, Side Mount, Drive Shaft, Set Screws, Fiber Washers, and Spherical OD Bearings
40-8041-02	Idler End Razor Link Assembly for 2" Wide LP Conveyor	1	

40-8043	Razor Link Pulley Shaft (Set of 4ea.)	1	
40-5024	Belt, Multi Groove, for "HD 90deg." over/under drive (8.250" cover length)	1	
40-5009	Timing Pulley, V Groove (.500 bore)	1	
40-5016	Timing Pulley, V Groove "drive" .625 bore (60/90 watt)	1	
Rubber Washer Drive Unit Parts			
E-0380	E Series Vibratory Coil for Drive Unit	2	
SP-12-38	3/8" Springs for 12" Drive Unit	5	
SP-12-14	1/4" Springs for 12" Drive Unit	1	
#24	Rubber Isolation Feet for Drive Unit	4	
Rubber Washer Outfeed Conveyor Parts	**SN: 414022 - 414024**		
BLM460SHP-GFV	Oriental Motor 60W Brushless DC Motor	1	
GFV4G10AS	Oriental Motor Gearhead, 10:1	1	
CC050KHBLF	Oriental Motor Cable for Motor to Driver, 5M Length	1	
U1-02-018	Replacement Belt for 2 x 18 Conveyor, White Urethane U1 Style	1	
30-7402A	Idler Pulley Assembly for 2 x 18 Conveyor	1	Includes Pulley Bearings, Bearing Adaptors, Tension Washers and Screws
40-4003-RA-SM5M	Drive Pulley Assembly for 2 x 18 Conveyor	1	Includes HB Pulley, Side Mount, Drive Shaft, Set Screws, Fiber Washers, and Spherical OD Bearings
40-8041-02	Idler End Razor Link Assembly for 2" Wide LP Conveyor	1	
40-8043	Razor Link Pulley Shaft (Set of 4ea.)	1	
40-5024	Belt, Multi Groove, for "HD 90deg." over/under drive (8.250" cover length)	1	
40-5009	Timing Pulley, V Groove (.500 bore)	1	
40-5016	Timing Pulley, V Groove "drive" .625 bore (60/90 watt)	1	
Hopper Parts			Parts are the same on Both Systems

E-0185	E Series Vibratory Coil for Hopper Driver	2	1 on Each Hopper
SP-HP-18	1/8" Springs for Hopper Driver	8	4 on Each Hopper
#27	Rubber Isolation Feet for Hopper Driver	8	4 on Each Hopper
Control Box Components			
121-000-2001	Rodix FC-200-2 Controller for Bowls and Hoppers	4	Mounted Outside Enclosure
BLE2D60-A	Oriental Motor Driver for Outfeed Conveyors	2	
1469480000	Weidmuller 24V Power Supply	1	
EX9PBA31	Green Push Button	2	
EX9PBA42	Red Push Button	1	
ZS3EV733-IP65	25A Main Disconnect	1	
1122750000	Weidmuller 12V Relay, 1CO	4	
1122770000	Weidmuller 24V Relay, 1CO	8	
B1N1C3	Noark Electric 3A Breaker	2	
B1E1C5	Noark Electric 5A Breaker	1	
EX9IL2N3	22MM Green PIlot Light	1	
Sensors and Cables			
LR-X100C	Keyence Laser for Part Present	4	2 on Each System
OP88715	Keyence Cordset for LR-X Sensors	4	2 on Each System
Q4XTBLAF300Q8	Banner Q4X for Bowl Level Sensor	2	1 on Each System
RKT4-225/5M	Lumberg Cordset for Q4X	2	1 on Each System
Other			
M-FIX106-34-6	NGI Leveling Foot with Single Lag Hole	10	5 on Each System